CDH Series



CDH-Series Hopper Dryers

The ultimate solution for non-hygroscopic resin drying

The Comet CDH-Series hot air dryer dries plastic pellets directly at the machine. This system is perfect for TPE, SAN, PPS and all other non-hygroscopic resins. The CDH-Series is ideally suited for continuous drying from 5 to 400 pounds per hour of plastic granules.

Conventional drying hoppers have the hot air inlet located at the bottom of the hopper. However, in the CDH-Series, the hot air outlet is positioned at the top of the drying hopper. A stainless steel air tube with a diffuser runs through the center of the hopper. The radiant heat from this tube helps to preheat the material as it travels through the drying hopper. This process, along with cyclonic exhaust air, dramatically improves the quality of the drying compared to other hopper designs.

Standard Features

- Fully stainless steel internal parts.
- Hopper lid provides easy mounting of hopper loader.
- Electrical circuit built to comply with NFPA 79 safety requirements.
- Adjustable overheat safety thermostat.
- Clean-out door with inspection glass standard on CDH models 100-1,300 lbs.
- 7-day timer clock for auto startup.
- Temperature controller with digital display and P.I.D. loop.
- Sight glass in the hopper allows for visual inspection of the drying resin.
- Connect any number of CDH hoppers to a Honeycomb Matrix Dryer for precise, reliable dehumidified drying.

Options

- Hopper base assembly with drawer magnet.
- Shutoff slide valve.
- Drying up to 200°C (390°F).
- Mobile floor stand.
- Dust filter for exhaust air.



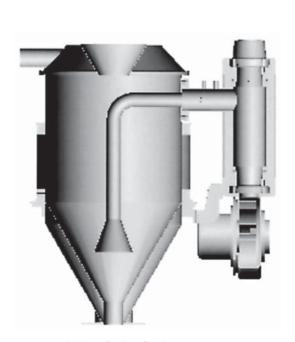


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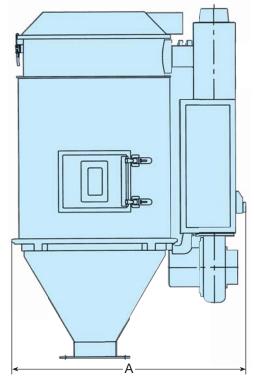


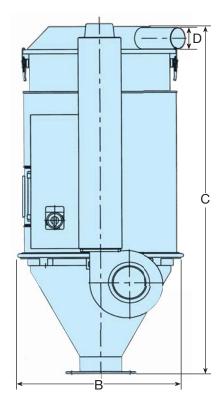
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Unique Drying Design





Specifications

| Hopper Capacity | pounds | 33 | 66 | 110 | 165 | 220 | 330 | 440 | 660 | 880 | 1320 |
|----------------------|--------|---|-----|-----|------|----------|------|------|------|------|------|
| Hopper Capacity | liter | 25 | 50 | 85 | 115 | 170 | 230 | 335 | 460 | 670 | 1000 |
| Hopper Capacity | kg | 15 | 30 | 50 | 75 | 100 | 150 | 200 | 300 | 400 | 600 |
| Blower Motor | W | 50 | 80 | 100 | 100 | 100 | 100 | 200 | 200 | 400 | 400 |
| Heating Capacity | kW | 1.6 | 2.7 | 4.0 | 5.0 | 6.0 | 8.0 | 10.0 | 15.0 | 20.0 | 20.0 |
| Drying Temp. Range | | 275° F or 150° C (390°F or 200° C as an option) | | | | | | | | | |
| 7-Day Timer Clock | | Standard | | | | Standard | | | | | |
| Hopper Cleaning Door | | N/A | | | | Standard | | | | | |
| Voltage (3-phase) | V | 208 ~ 460 | | | | | | | | | |
| Width (A) | mm | 590 | 665 | 755 | 755 | 835 | 835 | 970 | 970 | 1300 | 1300 |
| Depth (B) | mm | 420 | 455 | 510 | 510 | 590 | 590 | 710 | 710 | 1000 | 1000 |
| Height (C) | mm | 635 | 820 | 940 | 1180 | 1240 | 1566 | 1550 | 1970 | 1710 | 2260 |
| Outlet Port (D) | in | 1.5 | 2 | 2 | 2 | 2.5 | 2.5 | 3 | 3 | 4 | 4 |
| Weight (approx.) | kg | 30 | 45 | 60 | 80 | 100 | 140 | 165 | 195 | 230 | 280 |





378 Northlake Blvd. - Unit 261

N. Palm Beach FL 33408 **TOLL FREE: 1-800-328-5088**

Fax: 937-937-296-9039

www.cometpe.com

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